

Galvalume™ Steel Sheet

Dofasco schedule of price extras, Cdn \$/cwt

Thickness and Width (inches) \$/cwt							
MIN Gauge	NOM Gauge	30" to <35"	35" to <40"	40" to <45"	45" to <50"	50" to <55"	55" to 60.5"
≥.079	≥.080	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire
.028 - <.079	.029 - <.080	3.95	2.10	0.00	0.00	0.00	0.00
.022 - <.028	.023 - <.029	4.50	3.70	1.60	1.60	1.30	1.30
.019 - <.022	.020 - <.023	6.30	4.45	2.10	2.10	2.10	2.10
.017 - <.019	.018 - <.020	7.90	5.50	2.90	2.90	2.65	2.65
.015 - <.017	.016 - <.018	9.45	7.35	3.70	3.70	3.70	Inquire
.014 - <.015	.015 - <.016	10.50	8.40	4.20	4.20	4.20	Inquire
.013 - <.014	.014 - <.015	11.05	9.45	6.30	6.30	6.30	N/A
.012 - <.013	.013 - <.014	11.55	9.70	6.85	6.30	Inquire	N/A
.011 - <.012	.012 - <.013	Inquire	Inquire	Inquire	Inquire	N/A	N/A
.010 - <.011	.011 - <.012	Inquire	Inquire	Inquire	Inquire	N/A	N/A
.009 - <.010	.010 - <.011	Inquire	Inquire	Inquire	N/A	N/A	N/A

Unless otherwise specified, Galvalume™ steel sheet produced to current ASTM specifications (A792).

Not all thickness/width/grade combinations are available across our entire dimensional range.

Non-standard specifications or specifications with modified chemistries, mechanical properties or coatings must be inquired and may result in specific order quantities and/or additional charges.

XCarb \$/cwt	
XCarb® RRP	Inquire

Grade (non-automotive specifications) \$/cwt	
Commercial Steel (CS Types A, B or C)	0.00
1006-1009	0.00
Forming Steel (FS Types A or B)	0.60
OEM/JIS/SAPH/Euronorm (EN) or Modified Specs	Inquire

Structural Steels (non-automotive specifications) \$/cwt	
Grade 33 (230)	0.00
Grade 37 (255)	0.25
Grade 40 (275)	0.75
Grade 50 (340) Class 1 or 2	1.50
Grade 50 (340) Class 3	2.00
Grade 80 (550) Class 1 or 2	0.50
Grade 80 (550) Class 3	1.00

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Processing \$/cwt	
Slitting or Side Trimming	Inquire

Testing & Certification \$/cwt	
Heat chemical analysis report	0.00
Mechanical properties testing	0.50
Material certification required	0.50

Testing is performed per the specification. Price extras apply for testing beyond the specification and for material certification.

Coil Weight \$/cwt		
Number of Splits from Master Coil	Customer's Negotiated PIW Range	PIW Extra
Nil	900 and over	0.00
Nil	750 to < 900	0.75
Nil	550 to < 750	1.50
2	450 to < 550	0.50
2	375 to < 450	1.50
3 or more	< 375	1.50

Order Quantity & Coil Size \$/cwt	
Order quantity less than 2 Master Coils	2.25

An item is considered one size, grade, destination and delivery date.



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Surface Requirements \$/cwt	
Standard unexposed	0.00
Semi-critical	1.50
PFQ (other than Baycoat)	1.50
PFQ (Baycoat only)	0.50
Surface critical	3.00

Treatment Requirements \$/cwt	
Oil (type not specified)	0.00
Oil (type specified from approved list)	0.60
Prelube (type specified from approved list)	0.60
E-Passivation® (RoHS compliant)	Inquire
Galvalume Plus™ - Acrylic coating $\geq .030$ " min / $.032$ " nom	1.50
Galvalume Plus™ - Acrylic coating $<.030$ " min - $.022$ " min / $<.032$ " nom - $.0235$ " nom	1.75
Galvalume Plus™ - Acrylic coating $<.022$ " min - $.018$ " min / $<.0235$ " nom - $.0195$ " nom	2.00
Galvalume Plus™ - Acrylic coating $<.018$ " min - $.015$ " min / $<.0195$ " nom - $.0165$ " nom	2.25
Galvalume Plus™ - Acrylic coating $<.015$ " min - $.0142$ " min / $<.0165$ " nom - $.0157$ " nom	2.75
Galvalume Plus™ - Acrylic coating $<.0142$ " min / $<.0157$ " nom	3.25

Restricted Tolerances* \$/cwt	
Thickness tolerance less than standard ASTM	1.25
Restricted coating weight	0.50
Width tolerance less than standard ASTM	2.75
Flatness tolerance half ASTM	1.50
Flatness tolerance to quarter ASTM by tension levelling	3.00
Architectural Panel Rolling Practice	1.75

*According to ASTM Dimensional Tolerance Tables (A924).



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Coating Weight \$/cwt					
Specified Minimum Thickness	Specified Nominal Thickness	AZM100 (AZ35)	AZM150 (AZ50)	AZM165 (AZ55)	AZM180 (AZ60)
.078 - <.090	.080 - <.092	Inquire	Inquire	Inquire	Inquire
.060 - <.078	.062 - <.080	5.05	7.15	8.00	8.70
.044 - <.060	.045 - <.062	6.55	9.50	10.50	11.40
.036 - <.044	.037 - <.045	8.70	10.05	11.10	12.00
.032 - <.036	.033 - <.037	9.10	10.60	11.60	12.65
.028 - <.032	.029 - <.033	10.10	11.95	13.15	14.35
.025 - <.028	.026 - <.029	11.60	13.50	14.85	16.20
.022 - <.025	.023 - <.026	13.00	15.20	16.85	18.25
.020 - <.022	.021 - <.023	14.60	17.10	18.75	20.40
.018 - <.020	.019 - <.021	16.10	18.95	20.75	22.70
.016 - <.018	.017 - <.019	17.95	21.05	23.15	25.35
.015 - <.016	.016 - <.017	19.70	23.15	25.45	27.75
.014 - <.015	.015 - <.016	20.80	24.45	27.00	29.50
.013 - <.014	.014 - <.015	24.20	28.25	N/A	N/A
.012 - <.013	.013 - <.014	26.20	30.65	N/A	N/A
.011 - <.012	.012 - <.013	Inquire	Inquire	N/A	N/A
.010 - <.011	.011 - <.012	Inquire	Inquire	N/A	N/A
.009 - <.010	.010 - <.011	Inquire	Inquire	N/A	N/A

Other coating designations available - Inquire.

