

Cold Rolled Steel Sheet

Dofasco schedule of price extras, Cdn \$/cwt

Thickness and Width (inches) \$/cwt					
MIN Gauge	NOM Gauge	30" to <36"	36" to <42"	42" to <48"	48" to 62"
≥. 0.097	≥.100	3.00	1.75	1.25	1.25
.060 - <.097	.062 - <.100	3.50	0.00	0.00	0.00
.028 - <.060	.029 - <.062	3.50	1.50	0.00	0.00
.022 - <.028	.023 - <.029	5.50	4.75	2.50	1.25
.019 - <.022	.020 - <.023	7.50	6.00	4.50	2.50
.017 - <.019	.018 - <.020	8.50	6.00	4.50	2.75
.015 - <.017	.016 - <.018	9.50	7.00	5.50	3.50
.014 - <.015	.015 - <.016	9.50	8.50	7.00	4.50
.013 - <.014	.014 - <.015	10.50	9.00	8.00	8.00
<.013	<.014	Inquire	Inquire	Inquire	Inquire

Unless otherwise specified, Cold Rolled Products are produced to most current ASTM Specifications A1008

Not all thickness/width/grade combinations are available at each production facility across our entire dimensional range.

Non Standard specifications or specifications with modified chemistries, mechanical properties or coatings must be inquired and may result in minimum order quantities and/or additional charges.

XCarb \$/cwt	
XCarb® RRP	Inquire

Grade (non-automotive specifications) \$/cwt	
Commercial Steel (CS Types A, B or C)	0.00
1006-1009	0.00
1010-1017	2.00
1018-1020	1.35
Drawing Steel (DS Type A or B)	0.60
Deep Drawing Steel (DDS)	1.50
Extra Deep Drawing Steel (EDDS)	2.75
Structural Steels (SS Grade 33)	0.75
OEM/ JIS/ SAPH/ Euronorm (EN) or Modified Specs	Inquire
Indaten™ Weathering Steel (A606/A606M Type 4)	Inquire

High Strength Low Alloy (HSLA) (non-automotive specifications) \$/cwt		
	XK	XF (Formable)
HSLA 40 ksi min yield	3.00	3.50
HSLA 45 ksi min yield	3.00	3.50
HSLA 50 ksi min yield	3.75	4.25

Intermediate Temper \$/cwt	
Specified Hardness Range 50-65 RB	0.50
Specified Hardness Range 60-75 RB	1.00
Specified Hardness Range 70-85 RB	1.50

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UltraVit™ for Vitreous Enameling Steel \$/cwt	
ASTM A424/A424M Type 3 IF	3.50

Full Hard Reduction \$/cwt	
Full Hard (Rockwell B84 Minimum)	-2.00

Processing \$/cwt	
Slitting	Inquire
Rewind	2.75

Testing & Certification \$/cwt	
Heat chemical analysis report	0.00
Mechanical properties testing	0.50
Material certification required	0.50

HSLA, SS, and BH grade extras include mechanical properties testing and certification.

Testing is performed based on the specification. Price extras apply for testing beyond the specification for material certification.

Coil Weight \$/cwt		
Number of Splits from Master Coil	Customer's Negotiated PIW Range	PIW Extra
Nil	900 and over	0.00
Nil	750 to <900	0.75
Nil	550 to <750	1.50
2	450 to <550	0.50
2	375 to <450	1.50
3 or more	<375	1.50

Order Quantity & Coil Size \$/cwt	
Order quantity less than 2 Master Coils	2.25

An item is considered one size, grade, destination and delivery date.



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Surface Requirements \$/cwt	
Semi-critical (required for prepainted product)	1.50
Surface Critical	3.00

Finish Requirements \$/cwt	
Rough matte (typical Ra: 60-125)	0.00
Regular matte (typical Ra: 30-80)	0.00
Light matte (typical Ra: 30-55)	0.00
Ultra light matte (typical Ra: 20-35)	1.50
Lustre (semi bright) (typical Ra: 20 max)	2.25

Treatment Requirements \$/cwt	
Mill Oil	0.00
Dry (no rust claims on dry)	1.00
Prelube coated (from approved list)	0.60

Restricted Tolerances \$/cwt	
Thickness tolerance less than standard ASTM	1.25
Width tolerance less than standard ASTM	2.75
Flatness tolerance half ASTM	1.50
Flatness tolerance to quarter ASTM by tension levelling	3.00

According to ASTM Thickness Tolerance Tables revised version ASTM A568/A568M.

