

Tin Mill Products

Dofasco schedule of price extras, US \$

All Tin Mill Products Prices are expressed in US dollars

Products Offered
Black Plate – As Rolled, Single & Double Reduced
Black Plate – Full Finish, Single & Double Reduced
Electrolytic Chromium Coated Steel, Single & Double Reduced
Electrolytic Tin Plate, Single & Double Reduced

Coil Weight	\$ / Base Box
12,000 lbs and over	Base
Under 12,000 lbs to 6,000 lbs	1.65

Quantity	\$ / Base Box
80,000 lbs. and over	Base
Under 80,000 lbs. to 40,000 lbs.	1.25

Quality	\$ / Base Box
Non Earing Quality	0.65
Type K or J Plate	2.40
DRD (Draw/Redraw)*	1.95
Special Chemistry Requirements	2.75
Clean Steel	2.75

*When height of can exceeds diameter

Clean Steel Practice is required on any Tin Mill Product application where the manufacture of the end product requires extremely clean steel internal steel characteristics due to severe shaping, drawing and/or ironing. Examples of such products include drawn and ironed cans, easy open ends, maleis®, and oil filter shells



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Base Weight							
Dimension Extras Single & Double Reduced							
Base Weight	\$/Base Box	Base Weight	\$/Base Box	Base Weight	\$/Base Box	Base Weight	\$/Base Box
54*	Inquire	75	8.00	96	16.40	117	24.80
55*	Base	76	8.40	97	16.80	118	25.20
56*	0.40	77	8.80	98	17.20	119	25.60
57*	0.80	78	9.20	99	17.60	120	26.00
58*	1.20	79	9.60	100	18.00	121	26.40
59*	1.60	80	10.00	101	18.40	122	26.80
60*	2.00	81	10.40	102	18.80	123	27.20
61*	2.40	82	10.80	103	19.20	124	27.60
62*	2.80	83	11.20	104	19.60	125	28.00
63*	3.20	84	11.60	105	20.00	126	28.40
64*	3.60	85	12.00	106	20.40	127	28.80
65	4.00	86	12.40	107	20.80	128**	29.20
66	4.40	87	12.80	108	21.20	129**	29.60
67	4.80	88	13.20	109	21.60	130**	30.00
68	5.20	89	13.60	110	22.00	131**	30.40
69	5.60	90	14.00	111	22.40	132**	30.80
70	6.00	91	14.40	112	22.80	133**	31.20
71	6.40	92	14.80	113	23.20	134**	31.60
72	6.80	93	15.20	114	23.60	135**	32.00
73	7.20	94	15.60	115	24.00		
74	7.60	95	16.00	116	24.40		

^ For capability and pricing outside of base weights listed please inquire

* Double Reduced Only

** Single Reduced Only



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Coating Weight	\$/Base Box	Notes
10 *	1.06	Tin coating weights less than No. 25 are intended for non-soldered applications and do not carry or imply any guarantee of solderability.
15 *	1.70	
20	2.33	
25	3.25	
50 **	7.68	Tin coating wrap-around is an inherent condition of the plating process where tin coating, at or near the strip edge, is significantly greater than the specified nominal coating. This condition is most prominent on the light side.
20/10 *	1.70	
20/15 *	1.92	
50/10 **	4.11	
50/20 **	4.97	Other tin coating weights are subject to inquiry.
50/25 **	5.41	
Chromium Coated	0.53	

* The coatings less than No. 20, specified as reflowed, should not be used where appropriate or aesthetics are critical.

**Any coating code with 50 please inquire (thickness restrictions)

Special Processing	\$/Base Box
Close Slit (-0+1/16")	0.55
Ultra Close Slit (-0+1/32")	1.05
Restricted Side Trim Tolerances	1.05

Packaging	As Below
Coil Cores (\$ per coil)	15.85
Coil I.D. >16" (\$ per base box)	1.75

Coil Width	\$/Base Box
≥ 33.5	Base
30.5 - 33.499	1.10
29.00 - 30.499	2.92
Other	Inquire

General	\$/Base Box
No Welds	0.65
Testing and / or Sampling	0.65



Electrolytic Tin Coated & Chrome Coated Sheet

Dofasco schedule of price extras, US \$/cwt

Products Offered
Electrolytic Tin Coated Sheet
Electrolytic Chrome Coated Sheet

Thickness and Width (inches) \$/cwt			
Nom. Thickness	Width		
	28.0 - <30.5	30.5 - <33.5	≥33.5
.0284 - .0300	2.50	2.00	1.75
.0251 - .0283	3.00	2.50	2.25
.0225 - .0250	3.50	3.00	2.50
.0195 - .0224	4.00	3.50	3.25
.0172 - .0194	4.75	4.25	4.00
.0150 - .0171	6.00	5.00	4.50

Coil Weight	\$/cwt
12,000 lbs. and over	Base
Under 12,000 lbs. to 6,000 lbs	2.00

Quantity \$/cwt	
80,000 lbs. and over	Base
Under 80,000 lbs. to 40,000 lbs	1.25

Quality \$/cwt	
Clean Steel Practice	2.75
Commercial Steel (CS)	Base
Drawing Steel (DS)	0.60
DDS	1.50
Structural Steel	0.75

General \$/cwt	
No Welds	0.55
Testing or Certification	0.55
Restricted Thickness Tolerance	Inquire
Coil I.D. > 16.5"	1.75

Tin Mill General Pricing Notes

Tin Mill Products & Electrolytic Tin Coated & Chrome Coated Sheets

1. ArcelorMittal Dofasco Terms and Conditions of Sale, General Pricing Guidelines and the Price Book are available for review at <https://ec.dofasco.ca>
2. All prices are in US dollars per base box, FOB producing mill, with no freight equalization.
3. All prices are in effect at time of shipment.
4. All prices are subject to change without notice.
5. All initial orders require metallurgical assessment to determine mill acceptance;
 - a) Not all thickness/width/grade combinations are available across our entire dimensional range.
 - b) Non-standard specifications or specifications with modified chemistries, mechanical properties or coatings must be reviewed and may result in specific order quantities and/or additional charges.
 - c) Certain grades will be subject to minimum heat lot order quantities.
 - d) An item is considered one size and grade, and coating (if applicable) for delivery to one destination at one time.
 - e) Grade extras include test reports where required by specification designation
6. Coils are supplied with cut edge only.
7. Standard coil ID is 16".
8. Custom packaging charges will be additional to PIW charges if applicable. Please inquire for custom packaging price extras.

Our tin coated steel is used for canned food, an efficient, economical and nutritional way to package food.

