

Hot Rolled Steel Sheet

Dofasco schedule of price extras, Cdn \$/cwt

Thickness and Width (inches) \$/cwt					
MIN Gauge	NOM Gauge	30" to <36"	36" to <42"	42" to <48"	48" to 62"
≥0.491 - .615	≥.501 - .625	Inquire	Inquire	2.00	0.50
.090 - <.491	.097 - <.501	5.00	4.00	1.25	0.00
.083 - <.090	.090 - <.097	5.00	4.00	1.50	0.00
.071 - <.083	.078 - <.090	6.50	5.00	2.50	1.50
.061 - <.071	.067 - <.078	8.00	6.00	3.50	3.00
.054 - <.061	.060 - <.067	8.50	7.00	4.50	4.00

Unless otherwise specified, Hot Rolled products are produced to ASTM Specifications A1011 or A1018.

Not all thickness/width/grade combinations are available across our entire dimensional range.

Non-standard specifications or specifications with modified chemistries, mechanical properties or coatings must be inquired and may result in minimum order quantities and/or additional charges.

XCarb \$/cwt	
XCarb® RRP	Inquire

Pickling and Processing \$/cwt			
	≥.054" to ≤.068" MIN ≥.059" to ≤.073" NOM (C<.25)	>.068" to ≤.266" MIN >.073" to ≤.275" NOM (C<.25)	Outside Pickling >.266" MIN >.275" NOM (C>.25)
Pickling Mill Edge	4.00	3.00	4.00
Pickling Cut Edge	4.50	3.50	4.50
Slitting and Rewinding \$/cwt			
Slitting or Plain Cut Edge	Inquire		
Rewind - HR Plain to 20" or 24" ID	1.75		

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Grade (non-automotive specifications) \$/cwt	
Commercial Steel (CS Types A, B or C)	0.00
1006-1009	0.00
1010-1016	1.50
1017-1023	0.50
Drawing Steel (DS Type A or B)	0.60
Deep Drawing Steel (DDS Type A or B)	2.25
Structural Steels (SS Grade 33,36,40)	0.50
Conversion to Plate A36, 44W, 50W	Inquire
OEM/JIS/SAPH/Euronorm (EN) or Modified Specs	Inquire

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High Strength Low Alloy (HSLA) (non-automotive specifications) \$/cwt		
	XK	XF (Formable)
HSLA 40 ksi min yield	1.00	1.50
HSLA 45 ksi min yield	1.25	1.75
HSLA 50 ksi min yield	1.75	2.25
HSLA 55 ksi min yield	2.25	2.50
HSLA 60 ksi min yield	3.25	3.25
HSLA 65 ksi min yield	3.75	3.75
HSLA 70 ksi min yield	4.50	4.50
HSLA 80 ksi min yield	Inquire	6.00

Testing & Certification \$/cwt	
Heat chemical analysis report	0.00
Mechanical properties testing	0.50
Material certification required	0.50

Testing is performed based on the specification. Price extras apply for testing beyond the specification and for material certification.

PIW \$/cwt		
	Plain	Pickled
900 and over	0.00	0.00
750 to <900	0.75	0.75
550 to <750	1.50	1.50
450 to <550	2.00	0.50
less than 450	Inquire	Inquire

Order Quantity & Coil Size \$/cwt	
Order quantity less than 2 Master Coils	3.50

An item is considered one size, grade, destination and delivery date. Certain grades will be subject to heat or tundish lot minimum quantities.

Surface Requirements \$/cwt	
Semi-critical	1.25

Restricted Tolerances \$/cwt	
Thickness tolerance less than Standard ASTM*	1.50
Width tolerance less than Standard ASTM*	2.50
Flatness tolerance to 1/2 ASTM by tension levelling, pickled only $\leq .266$ min / $.275$ nom	2.00

* According to ASTM A568 & A635 dimensional tolerance tables