

Galvanized & Galvanneal Steel Sheet

Dofasco schedule of price extras, Cdn \$/cwt

Thickness and Width (inches) \$/cwt								
MIN Gauge	NOM Gauge	30" to <35"	35" to <40"	40" to <45"	45" to <50"	50" to <55"	55" to <60"	60" to 62"
≥.079	≥.080	5.30	4.25	2.50	2.00	2.00	2.00	Inquire
.028 - <.079	.029 - <.080	3.95	2.10	0.00	0.00	0.00	0.00	0.00
.022 - <.028	.023 - <.029	4.50	3.70	1.60	1.60	1.30	1.30	1.05
.019 - <.022	.020 - <.023	6.30	4.45	2.10	2.10	2.10	2.10	2.10
.017 - <.019	.018 - <.020	7.90	5.50	2.90	2.90	2.65	2.65	2.65
.015 - <.017	.016 - <.018	9.45	7.35	3.70	3.70	3.70	3.70	Inquire
.014 - <.015	.015 - <.016	10.50	8.40	4.20	4.20	4.20	Inquire	N/A
.013 - <.014	.014 - <.015	11.05	9.45	6.30	6.30	6.30	N/A	N/A
.012 - <.013	.013 - <.014	11.55	9.70	6.85	6.30	Inquire	N/A	N/A
.011 - <.012	.012 - <.013	12.10	10.50	7.35	6.85	N/A	N/A	N/A
.010 - <.011	.011 - <.012	12.60	11.55	8.40	Inquire	N/A	N/A	N/A
.009 - <.010	.010 - <.011	13.15	12.10	Inquire	N/A	N/A	N/A	N/A
.008 - <.009	.009 - <.010	Inquire	Inquire	Inquire	N/A	N/A	N/A	N/A

Unless otherwise specified, Galvanize & Galvanneal steel sheet produced to ASTM specifications (A653).

Not all thickness/width/grade combinations are available across our entire dimensional range.

Non-standard specifications or specifications with modified chemistries, mechanical properties or coatings must be inquired and may result in specific order quantities and/or additional charges.

XCarb \$/cwt	
XCarb® RRP	Inquire

Grade (non-automotive specifications) \$/cwt	
Commercial Steel (CS Types A, B or C)	0.00
1006-1009	0.00
Forming Steel (FS Types A or B)	0.60
Deep Drawing Steel (DDS)	1.50
Extra Deep Drawing Steel (EDDS)	2.75
High Strength Deep Drawing Steel (HSDDS)	4.50
OEM/ JIS/ SAPH/ Euronorm (EN) or Modified Specs	Inquire

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High Strength Low Alloy (HSLA) \$/cwt (non-automotive specifications)		
	XK	XF (Formable)
HSLA 40 ksi min yield	Inquire	3.90
HSLA 50 ksi min yield	3.90	4.40
HSLA 55 ksi min yield	4.40	Inquire
HSLA 60 ksi min yield	Inquire	4.90
HSLA 80 ksi min yield*	Inquire	7.50

*HSLA 80 ksi min yield available as Galvanize only.

Structural Steels \$/cwt	
Grade 33 (230)	0.00
Grade 37 (255)	0.25
Grade 40 (275)	0.75
Grade 50 (340) Class 1 or 2	1.50
Grade 50 (340) Class 3	2.00
Grade 80 (550) Class 1 or 2	0.50
Grade 80 (550) Class 3	1.00

Processing \$/cwt	
Slitting or Side Trimming	Inquire

Testing & Certification \$/cwt	
Heat chemical analysis report	0.00
Mechanical properties testing	0.50
Material certification required	0.50
Stencilling (e.g. CSP - Culvert)	0.15

Testing is performed per the specification. Price extras apply for testing beyond the specification and for material certification.



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Coil Weight \$/cwt		
Number of Splits from Master Coil	Customer's Negotiated PIW Range	PIW Extra
Nil	900 and over	0.00
Nil	750 to <900	0.75
Nil	550 to <750	1.50
2	450 to <550	0.50
2	375 to <450	1.50
3 or more	<375	1.50

Order Quantity & Coil Size \$/cwt	
Order quantity less than 2 Master Coils	2.25

An item is considered one size, grade, destination and delivery date.

Surface Requirements \$/cwt	
Standard unexposed	0.00
Semi-critical	1.50
PFQ (other than Baycoat)	1.50
PFQ (Baycoat only)	0.50
Surface critical	3.00
Auto Exposed coil	Inquire
Auto Exposed for Blanking	Inquire



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Treatment Requirements \$/cwt	
Oil (type not specified)	0.00
Oil (type specified from approved list)	0.60
Prelube (type specified from approved list)	0.60
E-Passivation® (RoHS Compliant)	Inquire
Lustrellok® Acrylic coating $\geq .030$ " min / $.032$ " nom	1.50
Lustrellok® Acrylic coating $< .030$ " min - $.022$ " min / $< .032$ " nom - $.0235$ " nom	1.75
Lustrellok® Acrylic coating $< .022$ " min - $.018$ " min / $< .0235$ " nom - $.0195$ " nom	2.00
Lustrellok® Acrylic coating $< .018$ " min - $.015$ " min / $< .0195$ " nom - $.0165$ " nom	2.25
Lustrellok® Acrylic coating $< .015$ " min - $.0142$ " min / $< .0165$ " nom - $.0157$ " nom	2.75
Lustrellok® Acrylic coating $< .0142$ " min / $< .0157$ " nom	3.25

Restricted Tolerances \$/cwt	
Thickness tolerance less than standard ASTM	1.25
Restricted Coating weight	0.50
Width tolerance less than standard ASTM	2.75
Flatness tolerance half ASTM	1.50
Flatness tolerance to quarter ASTM by tension levelling	3.00
Architectural Panel Rolling Practice	1.75

According to ASTM Dimensional Tolerance Tables (A924).



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Coating Weight \$/cwt									
Specified Minimum Thickness	Specified Nominal Thickness	Z001-Z100 (G30) ZF001 40A40A	Z120 (G40) ZF75 - ZF120 45A45A 50A50A 60G60G 70G70G	Z180 (G60) ZF180 55A55A 90G90G 98G98G	Z275 (G90)	Z350 (G115)	Z450 (G140)	Z600 (G210)	Z720 (G235)
≥.130	≥.134	2.05	2.05	2.70	3.75	5.00	6.30	8.35	10.90
.085 - <.130	.087 - <.134	2.70	2.70	3.55	5.25	6.60	8.35	11.20	14.55
.060 - <.085	.062 - <.087	3.75	3.75	5.30	7.35	9.60	12.35	16.35	20.45
.044 - <.060	.045 - <.062	5.40	5.40	7.20	10.30	13.25	16.95	22.55	29.15
.036 - <.044	.037 - <.045	5.85	5.85	8.35	11.75	16.95	21.90	26.80	37.65
.032 - <.036	.033 - <.037	6.50	6.50	9.20	13.15	16.95	22.10	30.20	39.05
.028 - <.032	.029 - <.033	7.20	7.20	10.30	14.35	18.80	22.20	33.30	43.05
.025 - <.028	.026 - <.029	8.35	8.35	11.65	16.85	21.70	25.60	38.20	49.75
.022 - <.025	.023 - <.026	9.05	9.05	12.95	18.50	23.80	28.40	42.05	54.75
.020 - <.022	.021 - <.023	10.30	10.30	14.35	20.55	26.75	31.75	49.00	61.45
.018 - <.020	.019 - <.021	11.40	11.40	16.00	22.85	28.65	35.50	54.55	68.25
.016 - <.018	.017 - <.019	12.55	12.55	17.60	25.30	31.50	38.95	60.15	75.25
.015 - <.016	.016 - <.017	13.50	13.50	19.10	27.30	34.15	42.05	67.35	81.40
.014 - <.015	.015 - <.016	14.30	14.30	20.20	30.00	36.05	44.55	71.30	86.00
.013 - <.014	.014 - <.015	16.90	17.90	21.45	31.75	N/A	N/A	N/A	N/A
.012 - <.013	.013 - <.014	18.00	19.10	22.70	33.85	N/A	N/A	N/A	N/A
.011 - <.012	.012 - <.013	19.25	20.25	24.25	36.15	N/A	N/A	N/A	N/A
.010 - <.011	.011 - <.012	20.75	21.90	26.15	38.80	N/A	N/A	N/A	N/A
.009 - <.010	.010 - <.011	22.50	23.55	28.40	41.95	N/A	N/A	N/A	N/A
.008 - <.009	.009 - <.010	Inquire	Inquire	Inquire	N/A	N/A	N/A	N/A	N/A

