ArcelorMittal

Products and pricing

Flat Products, U.S. | 2027

Table of contents

Terms and conditions 2

Hot-rolled schedule of price extras 6

General pricing notes – hot-rolled coil 8

Cold-rolled schedule of price extras 9

General pricing notes – cold-rolled 11

Hot-dip galvanized and galvannealed schedule of price extras 12

Aluminized schedule of price extras 14

General pricing notes – hot-dip galvanized, galvannealed, & aluminized 16

General order guidelines – light flat rolled and tin mill products 17

General claims policy – North America light flat rolled 18

Note: Red text and highlighting are used to indicate recent updates.

Terms and conditions

ArcelorMittal NA (United States)
Terms and conditions of sale

The following terms and conditions shall be deemed part of every order quoted, accepted or acknowledged, and every sale by ArcelorMittal Sales and Administration LLC and its Affiliates, for itself and as exclusive sales agent for AM Calvert LLC (collectively the "Seller"):

1. **DEFINITIONS.** As used herein, the term "Buyer" shall mean the purchaser of the goods identified on Seller's order acknowledgement or its attachments, and all others liable for the purchase price. The term "Goods" shall mean all steel materials, products, accessories, parts and any related services identified or referred to in the order acknowledgement and all attachments, exhibits, and amendments, and in these terms and conditions. The term "Contract" shall mean the terms and conditions described in Seller's quotation or order acknowledgement, all attachments, exhibits, and amendments, and these Terms and Conditions of Sale.

2. **ACCEPTANCE.** SELLER'S ACCEPTANCE OF BUYER'S ORDER IS EXPRESSLY MADE CONDITIONAL ON ACCEPTANCE OF THESE TERMS AND CONDITIONS. TERMS ADDITIONAL TO OR DIFFERENT FROM THESE TERMS AND CONDITIONS CONTAINED IN ANY COMMUNICATION FROM BUYER RELATING TO THIS CONTRACT, INCLUDING WITHOUT LIMITATION, BUYER'S PURCHASE ORDER, RELEASE, QUALITY MANUALS OR DOCUMENTS REQUIRED TO ACCESS OR PARTICIPATE IN ANY BUYER SUPPLIER PORTALS, ARE DEEMED MATERIAL AND ARE HEREBY REJECTED UNLESS OTHERWISE ACCEPTED BY SELLER IN WRITING. Seller's acceptance of Buyer's order or commencement of performance shall not constitute acceptance of any of Buyer's terms and conditions. Buyer's assent to these terms and conditions shall be conclusively presumed from Buyer's (1) receipt of Seller's order acknowledgment without written objection sent to Seller within ten (10) days after receipt of this order acknowledgement or accepted purchase order, (2) instructing Seller to begin work or to ship any of the goods after receipt of Seller's order acknowledgement or accepted purchase order, or (3) acceptance of all or any part of the Goods ordered. Seller may commence performance in reliance upon Buyer's acceptance of these terms and conditions.

3. **ENTIRE AGREEMENT.** Except as otherwise agreed to by Seller in writing, the terms and conditions set forth herein, together with the applicable Seller order acknowledgement or accepted purchase order, shall constitute the complete and final agreement between Seller and Buyer, superseding completely any prior proposals, negotiations and representations, whether oral or in writing. Terms or conditions contained in any document issued by Buyer which in any manner purport to alter, modify, change, suspend, or add to any term or condition contained herein shall be deemed excluded from such Buyer document and waived by Buyer. This Contract can be modified only by a writing signed by the Seller and Buyer.

4. **PURCHASE PRICE.** The purchase price of the Goods shall be as stated on Seller's quotation, order acknowledgement or accepted purchase order; provided, however, that if Seller announces a surcharge, such surcharge shall become effective for Goods scheduled for shipment beginning on the date set forth in Seller's announcement of such surcharge or, if there is no such date, immediately upon such announcement. Seller reserves the right to change all quotations at any time. Seller shall be bound only upon issuance of an order acknowledgment or shipment and acceptance of all or any part of the Contract.

5. **PURCHASE ORDER MODIFICATION/CANCELLATION.** Buyer cannot modify, cancel, or otherwise alter purchase orders after receipt by Seller without Seller's written consent. Any such modification, cancellation, or alteration shall be subject to conditions as negotiated at such time, which shall include protection of Seller against loss.

6. **STANDARDS AND TOLERANCES.** Unless specifically agreed to in writing by Seller, all Goods sold hereunder shall conform to industry standard variations and tolerances such as those described by ASTM International ("ASTM"), the American Iron and Steel Institute ("AISI"), and the Society of Automotive Engineers ("SAE"), or shall be produced in accordance with Seller's standard practices. All Goods shall be subject to mill tolerances and variations consistent with good mill practice with respect to dimensions, weight, straightness, section, compositions and mechanical properties, to normal variations in surface and internal conditions and quality, to deviation from tolerances and variations consistent with practical testing and inspection methods and to regular mill practices on over and under shipments.

7. **MECHANICAL PROPERTIES/CHEMICAL ANALYSIS**. Seller makes no warranty with respect to data referring to mechanical properties or chemical analyses of tests performed on specimens of the Goods. Any data referring to mechanical properties or chemical analyses are the result of tests performed on specimens obtained from specific locations on the Goods in accordance with prescribed sampling procedures.

8. **TECHNICAL ADVICE.** Seller assumes no obligation or liability for any technical advice furnished to Buyer, including without limitation technical advice with respect to the use of Seller's Goods, all such technical advice being given and accepted at Buyer's risk. Seller will not be liable for any damages of any kind arising out of or relating to the use of or the inability to use the information provided, including but not limited to any special, indirect, incidental or consequential damages including, but not limited to, demurrage charges, cost of shipment, downtime, lost profits or lost sales, whether foreseeable or not, and even if Seller has been advised of the possibility of damages.

9. **LIMITED WARRANTY.** EXCEPT AS EXPRESSLY SET FORTH IN THESE TERMS AND CONDITIONS, SELLER'S GENERAL CLAIMS POLICY, OR IN SELLER'S ORDER ACKNOWLEDGEMENT, SELLER MAKES NO WARRANTIES WITH RESPECT TO THE GOODS, EXPRESS OR IMPLIED, AND SELLER ACCEPTS NO RESPONSIBILITY, RISK, OR LIABILITY TO BUYER OR OTHERS, BY STATUTE OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, WHICH ARE EXPRESSLY DISCLAIMED. SELLER ACCEPTS NO RESPONSIBILITY, RISK OR LIABILITY TO BUYER OR OTHERS CONCERNING, RELATING TO OR ARISING OUT OF THE PERFORMANCE, NONPERFORMANCE, FAILURE, EFFICACY, LENGTH OF LIFE OF OR ANY DEFECT IN THE WHOLE OR ANY PART OR PARTS OF ANY PRODUCT OR PRODUCTS MANUFACTURED OR FABRICATED FROM OR INCORPORATING OR OTHERWISE USING THE GOODS SOLD HEREUNDER.

10. **EXCLUSIVE REMEDY.** BUYER'S SOLE AND EXCLUSIVE REMEDY WITH RESPECT TO THE PORTION OF ANY GOODS PROVEN TO HAVE FAILED TO MEET IN MATERIAL RESPECT THE SPECIFICATIONS ON THE SELLER'S ORDER ACKNOWLEDGEMENT SHALL BE, AT SELLER'S SOLE DISCRETION: (1) REPLACEMENT OF GOODS AT THE POINT OF SHIPMENT FROM THE SELLER'S FACILITY, (2) REPAIR OF THE GOODS AT A LOCATION TO BE DETERMINED BY THE SELLER, OR (3) REPAYMENT OF OR CREDIT AGAINST THE PURCHASE PRICE OF SUCH GOODS UPON AUTHORIZED RETURN THEREOF. IN THE EVENT SELLER HAS AUTHORIZED BUYER TO SCRAP ALL OR ANY PORTION OF THE GOODS, THE SCRAP ALLOWANCE IS TO BE CREDITED TO THE SELLER.

11. **LIMITATION OF LIABILITY FOR DELIVERY DELAYS.** Delivery dates are approximate. In no event shall Seller be liable for any claims for labor or for any special, indirect, incidental, or consequential damages including, but not limited to, demurrage charges, cost of shipment, downtime, lost profits, lost sales, or any other damages resulting from delay in delivery. ACCEPTANCE OF GOODS BY BUYER SHALL CONSTITUTE A WAIVER BY BUYER OF ANY CLAIM FOR DAMAGES ON ACCOUNT OF DELIVERY DELAY.

12. **CLAIMS BY BUYER.** Claims by Buyer with respect to shortage of Goods, or for damaged Goods must be made in writing no later than sixty (60) days following shipment of Goods for visual damage to unwrapped Goods or shortage of Goods, and no later than one hundred eighty (180) days of shipment of Goods for all other circumstances including damage to wrapped goods, non-visual defects, and all nonconformance to ordered specifications. All claims must be made only for substantial cause, must be in writing, and must specify the reason(s) for the claim. THE FAILURE TO NOTIFY SELLER

OF ANY CLAIM WITHIN THE TIME PERIOD SPECIFIED BY THIS SECTION SHALL CONSTITUTE A WAIVER OF AND BAR SUCH CLAIM. SELLER SHALL INCUR NO LIABILITY FOR SHORTAGE, DAMAGE, OR FAILURE TO MEET SPECIFICATIONS ALLEGED TO HAVE OCCURRED OR EXISTED AT OR PRIOR TO DELIVERY TO THE BUYER UNLESS BUYER SHALL HAVE ENTERED FULL DETAILS THEREOF ON CARRIER'S DELIVERY RECEIPT WHICH MUST BE SIGNED BY THE CARRIER'S AGENT. SELLER MUST BE GIVEN AN OPPORTUNITY TO INVESTIGATE THE CLAIM BEFORE BUYER DISPOSES OF THE GOODS. ANY DAMAGED GOODS SHALL NOT BE RETURNED, REPAIRED OR DISCARDED WITHOUT SELLER'S WRITTEN PERMISSION. Buyer agrees that the provisions of the Seller's General Claims Policy shall govern all claims submitted to the Seller by the Buyer for goods sold hereunder, unless provided otherwise in Seller's order acknowledgement. No allowance will be made to Buyer for storage, materials or labor involved in the movement of rejected Goods from the plant of Buyer or Buyer's processor or Buyer's storage facility. A variation between Seller and Buyer's scale weight of up to one percent (1%) shall be permissible.

13. **LIMITATION OF LIABILITY.** SELLER'S LIABILITY, WHETHER IN CONTRACT, TORT, WARRANTY, NEGLIGENCE, OR OTHERWISE, SHALL NOT EXCEED THE PURCHASE PRICE OF THE GOODS AGAINST WHICH CLAIM IS MADE, AND UNDER NO CIRCUMSTANCES SHALL SELLER BE LIABLE FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES INCLUDING, BUT NOT LIMITED TO, DEMURRAGE CHARGES, COSTS OF REMOVAL, REINSTALLATION OR SHIPMENT, DOWNTIME, OR LOST PROFITS AND LOST SALES (REGARDLESS OF WHETHER DIRECT OR CONSEQUENTIAL). SELLER AND BUYER EXPRESSLY AGREE TO THIS ALLOCATION OF RISK SEPARATE AND APART FROM ANY LIMITED REMEDIES, AND THE PRICE STATED FOR THE GOODS IS CONSIDERATION IN LIMITING SELLER'S LIABILITY.

14. **TRANSPORTATION CHARGES.** Unless specified in Seller's quotation or order acknowledgement, prices quoted do not include shipment costs. Except as otherwise agreed, delivery prices are computed by adding the cost of transportation to destination and any taxes paid by the Seller. If Goods are shipped freight prepaid, the charge for freight shall be added to the invoice. Buyer may elect to pick up the Goods, provided that Buyer does so within ten (10) days after Buyer has been notified by Seller of the date of shipment, and Buyer gives 24 hours' notice prior to picking up the Goods. Seller reserves the right to ship without further notification at any time after the ten (10) day period. If such method of transportation is not available as requested, Seller reserves the right to use an alternate method of transportation, whether or not at a higher rate. In any such case, Seller shall notify buyer of any such changes as promptly as possible.

15. **PASSAGE OF TITLE, RISK OF LOSS.** Unless expressly specified in Seller's quotation or order acknowledgement, all deliveries are F.O.B. Seller's facility or other point of manufacture, and risk of loss to the Goods shall pass to the Buyer after delivery to carrier, regardless of whether freight prepaid or freight collect to destination, and regardless of which party arranges the freight charges or particulars of shipment. For Goods priced at destination, any charges at destination for spotting, switching, handling, storage, demurrage and other accessory services shall be for Buyer's account, unless otherwise stated in the Seller's order acknowledgement. Risk of loss, damage or delay in transit shall be borne by Buyer. Seller reserves and retains title to Goods until delivery to Buyer. With respect to freight collect shipments, it shall be the responsibility of the Buyer to select the carrier involved and for freight prepaid, freight collect or any other arrangement, it shall be the responsibility of the Buyer to file and pursue any claims with the carrier related to loss, damage or delay in transit. Seller shall not be responsible for any liability, loss, costs, damages, claims or expenses resulting from any losses Buyer may incur in connection with the shipment of the Goods including, without limitation, the failure to properly secure Goods or the failure to keep all Goods clean, dry and covered during shipment. Buyer agrees to indemnify and save harmless Seller from and against any liability, loss, costs, damages, claims and expenses that the Seller may incur in connection with the shipment of Goods. Buyer shall not have the right to divert such shipment without permission of the Seller. Unless specified in Seller's order quotation, acknowledgment or accepted purchase order, Seller reserves the right to select the mode of transportation.

16. **SECURITY INTEREST; DEFAULT.** Buyer grants and Seller retains a purchase money security interest in all Goods until paid in full, notwithstanding delivery to Buyer. Buyer agrees to execute upon request financing statements in favor of Seller covering the Goods. If any payment for the Goods is not paid when due Seller may declare all payments immediately due and, in addition to all other rights and remedies accorded to it, enter Buyer's premises and repossesses and sell the Goods on or off Buyer's premises. Buyer shall be liable for Seller's reasonable attorneys' fees and other costs incurred in the collection of amounts owed by Buyer or in enforcing this security interest.

17. **TAXES AND DUTIES.** Prices quoted do not include any taxes or other assessments. All taxes of any kind levied by any federal, state, municipal, foreign, or other governmental authority which Seller is required to collect or pay with respect to the production, sale, purchase, delivery, storage, processing, use, consumption, or shipment of Goods sold hereunder shall be the responsibility of Buyer. This also includes, in the case of export orders, responsibilities for any tariffs, duties or the management of any special import restrictions or other customs formalities associated with the importation of the goods by the Buyer. Buyer agrees to pay all such taxes and further agrees to reimburse Seller for any such payments made by Seller. Buyer hereby affirms that it is purchasing the Seller's Goods referenced herein for resale, and/or that Buyer is not the end user of the Goods, so as to be exempt from any otherwise applicable sales tax.

18. **PACKAGING.** Seller shall use all reasonable means to comply with any packaging, loading, or bracing requirements specified in Buyer's purchase order. Any extras due to compliance with such requirements shall be charged according to the Seller's Extras List. If no packaging, loading, or bracing requirements are specified, Seller shall comply with Seller's standard packaging and shipping procedures customarily applied to the method of transportation used for such Goods.

19. **FORCE MAJEURE.** Seller shall not be responsible for cancellation or delay in delivery or performance resulting, in whole or in part, directly or indirectly, from causes beyond its reasonable control, including, but not limited to: acts of God; acts of Buyer; strikes or other labor disturbances regardless of whether or not Seller is capable of settling such strike or disturbance; mill conditions; temporary or permanent mill closures; equipment failure; inability to obtain power, fuel, material, or parts; government action; war; acts of terrorism; riot; civil unrest; delays in transportation; repairs to equipment; epidemics, pandemics, or quarantines; floods; fires; severe weather conditions; natural disasters; accidents; or other contingency the non-occurrence of which was a basic assumption on which the purchase order was made.

20. **PAYMENT TERMS.** Unless otherwise agreed to in writing by Seller payment terms are net cash thirty (30) days from the date of invoice payable in United States dollars or the equivalent thereof. Buyer shall follow Seller's payment instructions and fraud prevention policies and be responsible for misrouted payments. Discounts for payments within ten (10) days from the date of the invoice, when applicable, will be specified on the invoice, no discount being allowed on transportation charges. Interest will accrue on invoices unpaid after the net due date. The interest charge will be calculated utilizing the prime rate (as printed in the Wall Street Journal) plus three percent (3%), or the maximum legal contract interest rate, whichever is less. If Buyer fails to make payment in full or in part or refuses to pay any applicable price increases or surcharges, Seller shall have the right to: (i) immediately suspend performance and cancel the unfinished portion of the order, or (ii) proceed with the order, given an extension of time for performance as is necessitated by the temporary suspension. Seller shall have right to enforce payment of the full purchase price, including any price increase or surcharge, for Goodss already delivered or in process. Seller shall have the right to employ an attorney to collect the due balance and Buyer agrees to pay all collection costs incurred by Seller, including Seller's attorney fees.

21. **OFFSETS.** Buyer hereby authorizes Seller to credit toward the payment of any monies that may become due Seller hereunder, any monies which may now or hereafter be owed to Buyer by Seller or by any subsidiary, affiliate, or parent of the Seller.

22. **ACCORD AND SATISFACTION.** Checks or payments, whether full or partial, received from or for the account of Buyer, regardless of writings, legends, or notations upon such checks or payments, and regardless of other writings, statements, or documents, shall be applied by Seller against the amount owed by Buyer with full reservation of all Seller's rights and without an accord and satisfaction of Buyer's liability.

23. **CREDIT.** Buyer represents that Buyer is solvent and can and will pay for the Goods sold to the Buyer in accordance with these terms and conditions. Production, shipment, and delivery of the Goods shall at all times be subject to approval of Seller. Seller may, at its option, suspend performance, modify payment terms, or terminate the Contract if, in Seller's opinion, the credit of

Buyer becomes impaired, until such time as Seller has received full payment, including any general price increases or surcharges, or satisfactory security for deliveries made and is satisfied as to Buyer's credit for future deliveries. Seller reserves the right, by written notice, to cancel any order, reevaluate payment terms, or require full or partial payment or adequate assurance of performance from Buyer without liability to Seller in the event of a material adverse change to the Buyer's financial condition.

24. **CONFIDENTIALITY.** Any pricing information provided by Seller to Buyer is proprietary to Seller and shall be held in confidence by Buyer, shall only be used by Buyer in connection with this sale, and shall not be used for any other purposes or disclosed to third parties without Seller's prior written consent. Buyer shall be liable for any loss to Seller or commercial gain by others from unauthorized use of confidential information occasioned by Buyer's failure to comply with this provision.

25. **GOVERNING LAW.** This Contract and claims relating to this Contract shall be governed by, construed, and enforced in accordance with the laws of the State of Illinois, including the Illinois Uniform Commercial Code, without regard to conflict of law principles. The United Nations Convention on Contracts for the International Sale of Goods shall not apply to this Contract.

26. **MEDIATION.** Buyer and Seller will attempt in good faith to resolve promptly through negotiation any dispute arising from or related to this Contract. If a dispute should arise, representatives of the Buyer and Seller shall meet at least once and will attempt in good faith to resolve the dispute. For such purpose, Buyer or Seller may request a meeting which shall be held within fifteen (15) days of the request at a mutually agreed upon time and place. The meeting shall be attended by representatives of each party with authority to resolve the dispute. IF BUYER AND SELLER ARE NOT ABLE TO CONDUCT A MEETING WITHIN SAID FIFTEEN (15) DAY PERIOD, OR IF BUYER AND SELLER DO NOT RESOLVE THE DISPUTE WITHIN THIRTY (30) DAYS AFTER THEIR FIRST MEETING, BUYER AND SELLER AGREE TO SUBMIT THE DISPUTE TO MEDIATION. BUYER AND SELLER FURTHER AGREE THAT THEIR PARTICIPATION IN MEDIATION IS A CONDITION PRECEDENT TO ANY PARTY PURSUING ANY OTHER AVAILABLE REMEDY IN RELATION TO THE DISPUTE. Mediation involves each side of a dispute sitting down with an impartial person, the mediator, to attempt to reach a voluntary settlement. Mediation involves no formal court procedures or rules of evidence, and the mediator does not have the power to render a binding decision or force an agreement on the parties. Buyer and Seller agree that the entire mediation procedure will be confidential. Buyer or Seller must give written notice of their desire to commence mediation, and a mediation session must take place within forty-five (45) days after the date such notice is given. Buyer and Seller will jointly appoint a mutually acceptable mediator. If Buyer and Seller are unable to agree upon the appointment of a mediator within seven (7) days after notice of desire to mediate is given, Buyer or Seller may apply to the American Arbitration Association for appointment of a mediator. The mediation shall be held in Chicago, Illinois. Buyer and Seller agree that the expenses of mediation shall be borne equally by both parties.

27. **JURISDICTION.** BUYER, ACTING FOR ITSELF AND ITS SUCCESSORS AND ASSIGNS, HEREBY WAIVES ALL RIGHTS TO TRIAL BY JURY IN ANY LITIGATION ARISING FROM OR RELATED TO THIS AGREEMENT. SUBJECT TO SECTION 26, BUYER EXPRESSLY AND IRREVOCABLY CONSENTS TO THE JURISDICTION OF THE STATE AND FEDERAL COURTS LOCATED IN CHICAGO, ILLINOIS, AND WAIVES THE RIGHT TO ASSERT THAT ANY ACTION IN ANY SUCH COURT IS IN THE IMPROPER VENUE OR SHOULD BE TRANSFERRED TO A MORE CONVENIENT FORUM.

28. **STATUTE OF LIMITATIONS.** BUYER AND SELLER AGREE THAT ANY ACTION, REGARDLESS OF FORM, ARISING OUT OF THIS SALE MUST BE BROUGHT WITHIN ONE (1) YEAR AFTER THE LATER OF THE DATE THE GOODS ARE DELIVERED TO BUYER OR THE DATE OF ACCRUAL OF THE CLAIM.

29. **NONWAIVER.** Seller reserves the right to enforce these terms and conditions at any time and none shall be deemed waived unless such waiver is in writing and signed by an authorized officer of Seller.

30. **SEVERABILITY.** If any provision or part of a provision of this Contract is declared invalid, illegal, or unenforceable under applicable law, the affected provision will be considered omitted or modified to conform to applicable law. The validity, legality, and enforceability of all other remaining provisions or parts of provisions will remain in full force and effect.

31. **AUDIT.** Unless otherwise agree to in writing by Seller, Buyer shall have no right to audit any books or records of Seller, including but not limited to, applicable purchase orders and order acknowledgements.

32. **INDEMNIFICATION.** Buyer shall indemnify Seller against any loss, damage, suit, liability, or claim (including reasonable attorney fees and costs) caused by acts of Buyer not authorized by this agreement or by any willful or negligent act of the Buyer.

33. **GENERAL COMPLIANCE WITH LAWS.** Buyer shall at all times comply with all laws applicable to this Contract, Buyer's performance of its obligations hereunder and Buyer's use or sale of the Goods. Without limiting the generality of the foregoing, Buyer shall (a) at its own expense, maintain all certifications, credentials, licenses, and permits necessary to conduct its business relating to the purchase or use of the Goods and (b) not engage in any activity or transaction involving the Goods, by way of shipment, use or otherwise, that violates any applicable law.

34. **E-VERIFY COMPLIANCE.** This Contract is for the provision of goods (rather than for services or construction); to the extent that the Goods are ultimately used in the performance of a federal contract, Seller is not subject to the E-Verify requirement set forth in the Federal Acquisition Regulations in clause 52.222-54. It is the Buyer's obligation to ensure compliance with any applicable E-Verify obligation, regulation, or law to the extent they apply to Buyer. Should any additional immigration or E-Verify obligation apply in the course of Buyer's business, it is Buyer's obligation to ensure compliance with that obligation and to immediately notify Seller if any requirement (beyond that set forth in 8 CFR 274a.2) may apply to Seller due to Seller's transaction with Buyer.

35. **ANTI-CORRUPTION LAWS.** Buyer agrees that in connection with this Contract, Buyer shall comply with all applicable anti-corruption laws, including but not limited to the Foreign Corrupt Practices Act of 1977 (15 U.S.C. Sections 78dd-1, et seq.) and the UK Bribery Act 2010. Seller may terminate this Contract if it has a good faith belief that Buyer has violated, intends to violate, or has caused a violation of any applicable anticorruption laws.

36. **U.S. GOVERNMENT TRADE SANCTIONS.**

    (a) BUYER REPRESSENTS NEITHER BUYER NOR ANY DIRECTOR, MANAGER, OFFICER, EMPLOYEE, OR AFFILIATE THEREOF IS THE SUBJECT OF ANY SANCTIONS ADMINISTRED BY THE U.S. DEPARTMENT OF THE TREASURY'S OFFICE OF FOREIGN ASSETS CONTROL ("OFAC") ("SANCTIONS") OR IS LOCATED, ORGANIZED, OR RESIDENT IN A COUNTRY OR TERRITORY SUBJECT TO SANCTIONS, INCLUDING CUBA, IRAN, SYRIA, NORTH KOREA, OR THE CRIMEA REGION OF UKRAINE ("COLLECTIVELY, A "SANCTIONED PERSON");

    (b) BUYER AND SELLER ACKNOWLEDGE THAT NO DIRECT OR INDIRECT (THROUGH A THIRD PARTY OR THIRD COUNTRY) TRANSACTIONS, INCLUDING THE EXPORTATION OR IMPORTATION OF GOODS, TECHNOLOGIES, OR SERVICES, OR FINANCIAL TRANSFERS WILL TAKE PLACE BETWEEN U.S. PERSONS OR, AS APPROPRIATE, PERSONS SUBJECT TO U.S. JURISDICTION AND SANCTIONED PERSONS, OR FOR THE BENEFIT OF SUCH SANCTIONED PERSONS WITHOUT (i) APPROPRIATE U.S. GOVERNMENT AUTHORIZATION, SUCH AS, BUT NOT LIMITED TO, A SPECIFIC LICENSE FROM OFAC, AND (ii) WRITTEN PERMISSION FROM BOTH BUYER AND SELLER;

    (c) BUYER AND SELLER ALSO AGREE THAT IN ADDITION TO COMPLYING WITH OTHER APPLICABLE IMPORT AND EXPORT STATUTES AND REGULATIONS, THEY WILL COMPLY WITH THE U.S. EXPORT ADMINISTRATION REGULATIONS ANTIBOYCOTT PROVISIONS (15 C.F.R. PART 760), AND THE INTERNAL REVENUE CODE PROVISION (26 U.S.C. 999) PROHIBITING SUPPORT FOR CERTAIN TRADE BOYCOTTS THAT ARE NOT ENDORSED BY THE U.S. GOVERNMENT, INCLUDING THE ARAB LEAGUE BOYCOTT OF ISRAEL, INDIA AND PAKISTAN'S BOYCOTTS OF EACH OTHER'S PRODUCTS, AND OTHER SIMILAR NON-U.S. GOVERNMENT ENDORSED TRADE EMBARGOES, TO THE EXTENT THE REGULATIONS APPLY TO TRANSACTIONS IN WHICH THEY ARE ENGAGED. FURTHER, BUYER AND SELLER AGREE THAT THEY WILL COMPLY WITH MANDATORY REPORTING REQUIREMENTS PROVIDED IN THAT STATUTE AND IN THOSE REGULATIONS;

(d) THE SELLER MAY TERMINATE THIS CONTRACT WITHOUT NOTICE AND WITHOUT ANY LIABILITY TO THE BUYER IF THE BUYER BREACHES THE ABOVE PROVISIONS OR BECOMES A SANCTIONED PERSON. THE BUYER SHALL HOLD THE SELLER HARMLESS FROM ANY CLAIMS SUFFERED BY BUYER OR SELLER AS A RESULT OF ANY VIOLATION OF THE ABOVE PROVISIONS BY THE BUYER. THE BUYER WARRANTS THAT IT WILL NOT DIVERT THE GOODS TO DESTINATIONS OTHER THAN THE DESTINATION INDICATED IN THE PURCHASE ORDER AND SHALL INCLUDE THESE TRADE SANCTION PROVISIONS IN ANY SUBSEQUENT CONTRACTS UNDER WHICH THE GOODS ARE RESOLD.

37. **EXPORT CONTROL COMPLIANCE.** CERTAIN GOODS PRODUCED BY SELLER, AS WELL AS TECHNOLOGY OR SOFTWARE ASSOCIATED WITH THESE PRODUCTS, MAY BE SUBJECT TO EXPORT CONTROLS UNDER THE U.S. EXPORT ADMINISTRATION REGULATIONS (15 CFR §§ 730-774) OR THE INTERNATIONAL TRAFFIC IN ARMS REGULATIONS (22 CFR § 120 ET. SEQ.) BASED ON THEIR SPECIFIC DESIGN, CHARACTERISTICS OR END USE. BY ACCEPTING THESE GOODS, BUYER AGREES THAT IT WILL NOT DIRECTLY OR INDIRECTLY, EXPORT, REEXPORT, TRANSSHIP, TRANSFER, TRANSMIT OR RELEASE GOODS, TECHNOLOGY OR SOFTWARE WITHOUT OBTAINING THE NECESSARY EXPORT LICENSES, REEXPORT AUTHORIZATIONS OR OTHER GOVERNMENTAL APPROVALS REQUIRED BY LAW.

38. **COVERED DEFENSE INFORMATION.** Notwithstanding incorporation of DFARS 252.2004-7012, Buyer shall not provide covered defense information to Seller without prior written notice. Absent such notice, the parties do not anticipate exchange of covered defense information in the performance of this agreement.

39. **PRIVACY.** Any personal data collected or used by Seller pursuant to this Contract will be used for the purpose of the supply of Goods contemplated by this Contract or associated communication. For additional information on Seller's privacy practices, see Seller's privacy policy, available at https://usa.arcelormittal.com/site-services/ privacy-policy, which may be updated by Seller from time to time.

40. **ASSIGNMENT OR DELEGATION.** BUYER SHALL NOT ASSIGN OR DELEGATE ANY OR ALL OF ITS DUTIES OR RIGHTS HEREUNDER WITHOUT THE PRIOR WRITTEN CONSENT OF SELLER.

41. **MISCELLANEOUS.** Seller and Buyer are independent parties and nothing in the terms and conditions herein, accepted purchase order or order acknowledgment shall make either party agent, partner, joint venturer, or legal representative of the other.

42. **INCORPORATION BY REFERENCE.** Any clause required to be included in an Order of this type by any applicable and valid federal, state, or local law or administrative rule having the effect of law shall be deemed incorporated herein.

Hot-rolled

Schedule of price extras

THICKNESS AND WIDTH (inches)				$/cwt		
AM Calvert						
		Widths				
Min. thickness	**Nom. thickness**	**30 - <36**	**36 - <42**	**42 - <48**	**48 - 72**	**>72**
>.749 - .988	>.761 - 1.000	6.50	5.50	3.00	3.00	3.50
>.625 - .749	>.636 - .761	6.00	5.00	2.50	1.00	1.00
>.500 - .625	>.510 - .636	5.50	4.50	2.00	0.50	0.50
>.082 - .500	>.089 - .510	5.00	4.00	1.50	Base*	0.50
>.070 - .082	>.076 - .089	6.00	5.00	2.50	1.50*	N/A
≤.070 Inquire	≤.076 Inquire	7.00	6.00	3.50	3.00	N/A
*Some thickness/width combinations are not available and are subject to inquiry						

GRADE	$/cwt
ASTM A1011/ASTM A1018	
Commercial steel type A or B	Base
Drawing steel type A or B (DSA or DSB)	0.60
Drawing steel with boron specified	1.10

GRADE (continued)	$/cwt
Carbon (SAE J403)	
C1004 - C1009	Base
C1010 - C1021	0.50
High strength low alloy ASTM A1011 / ASTM A1018 (SAE J1392)	
HSLAS 45 ksi min. yield (XK)	2.00
HSLAS 50 ksi min. yield (XK)	2.50
HSLAS 55 ksi min. yield (XK)	3.00
HSLAS 60 ksi min. yield (XK)	3.75
HSLAS 65 ksi min. yield (XK)	4.25
HSLAS 45-65 ksi min. yield (XF)	+0.50 to XK
HSLAS 50-65 vanadium bearing addition to above extras	1.00
HSLAS 70 ksi min. yield (XF only)	5.50
HSLAS 80 ksi min. yield (XF only)	6.50
HSLAS 90 ksi min. yield (XF only)	7.00
HSLAS 100-110 ksi min. yield (XF only)	Inquire
Conversion to A414 GR A-G/SA-455 PVQ (no tensile test included)	2.00
A606 type 4 (Weathering steel)	Inquire
Conversion to ASTM 871-65 (Weathering steel)	Inquire
Inclusion shape control	1.20
Structural (ASTM A1011 A1018)	
SS 30 - 33, SS 36, for conversion to A36, SS 40 - 55	0.50
High strength (JIS G3113)	
SAPH 400	4.75
SAPH 440	5.50

Hot-rolled

Schedule of price extras

GRADE (continued)	$/cwt
AHSS (JIS G3134)	
SPFH 540	Inquire
SPFH 540SF/FB	Inquire
SPFH 590	Inquire
SPFH 590Y, DP590T/300Y	Inquire
SPFH 590SF/FB	Inquire
HR780R, SPH780	Inquire
HR780FC, SPH780FC, FB800, MP800	Inquire
HR980R, SPH980B	Inquire
SF = Stretch flange, FC=Flange Control, FB = Ferrite bainite, MP= Multiphase	
PHS	
22MnB5	Inquire

Dual certified grades will be charged at the higher grade

PROCESSING	$/cwt
Pickling with mill edge - size limited	2.00
Pickling with cut edge - size limited	3.50
Pickling outside with mill edge	Inquire
Pickling outside with cut edge	Inquire

AM CALVERT ONLY (min gauge/mill edge only)	$/cwt
Heavy gauge pickling	
.236 - .311	3.75
>.311 - .375	4.00
>.375- .500	4.25
>.500 - .625	4.50
>.625 - .750	4.75
>.750 - .995	5.00
>.995 - 1.000	5.25
In addition to the above pickling extra:	
Ultra HS grades over .500 thick	
Grade 50 up to and under grade 80	+ 0.50
Grade 80 (100 ksi max tensile)	+ 1.00
Grade 100	Inquire
Coil size and extras	
Break OD (material will have light stop and start stain)	0.25
Under 48 wide	0.25

TESTING	$/cwt
Certified chemistry (heat analysis)	Base
Tensile per heat	0.50
Charpy impacts per heat	0.50
Hole expansion 2 tests per coil	3.00
Hole expansion > 2 tests per coil	4.00

GENERAL	$/cwt
PIW <750 - if available	0.50
Guaranteed restrictive thickness tolerance (if available)	1.50
Order quantity <40t per item*	1.25
Exposed	Inquire
Restricted mechanical properties	Inquire
Restricted / modified chemistry	Inquire

*An item is considered one size, grade, destination and delivery date

Hot-rolled

Line Pipe & OCTG (API)

Schedule of price extras

Line Pipe and OCTG (API)					
THICKNESS AND WIDTH (inches)	**$/cwt**				
AM Calvert					
	Widths				
Thickness	**30 - <36**	**36 - <42**	**42 - <48**	**48 - 72**	**>72**
>.749 - .988	7.50	6.50	5.50	5.00	5.00
>.625 - .749	6.50	5.50	5.00	4.00	4.00
>.500 - .625	5.50	4.50	2.00	0.50	0.50
>.082 - .500	5.00	4.00	1.50	Base*	0.50
>.070 - .082	6.00	5.00	2.50	1.50*	N/A
≤.070 Inquire	7.00	6.00	3.50	3.00	N/A
*Some thickness/width combinations are not available and are subject to inquiry					

Line pipe & OCTG (API)	
GRADE	**$/cwt**
X42	2.20
X46	2.25
X52	4.75
X56	5.00
X60	7.25
X65	7.75
X70	11.50
X80	Inquire
J55 Upgradeable	4.50
P110 (Specific performance)	Inquire
All other API and HIC grades	Inquire

Dual certified grades will be charged at the higher grade

General pricing notes

Hot-rolled coil

1. All prices are in US Dollars per 100 pounds ($/cwt), FOB producing mill or processor, with no freight equalization.

2. All prices are in effect at time of acknowledgement.

3. All prices are subject to change without notice.

4. Ordered max coil weights (PIW's) must match ordered quantities & mode of transportation.
   a. Max coil weight required to match AM Calvert's standard max weight based on size and spec ordered.

5. Inquire all initial orders to determine mill acceptance.
   a. Not all thickness/width/grade combinations are available.
   b. Not all processing is available.
   c. Non-standard chemistries must be inquired and may result in additional charges and minimum quantities.
   d. Certain grades will be subject to heat or tundish lot quantities which may vary.
   e. The minimum order quantity on all standard grades is 40 tons per item (unless an exception is stated elsewhere in these notes). An item is considered one size, grade, destination and delivery date.
   f. Extras include test report where required by specification designation.
   g. Coil weight extras and non-standard packaging extras will apply.

6. Mills work to latest agreed to specification revisions.

7. Orders referencing plate specifications for coil product will be supplied as sheet steel for conversion to the plate specification. Certification to plate specifications is the responsibility of the customer.

8. The customer's end use and exposure should be included on all purchase orders. If no end use and exposure are given, the mill will default to non-automotive standard unexposed surface level application.

Cold-rolled

Schedule of price extras

THICKNESS AND WIDTH (inches)		$/cwt		
		Widths		
Min. thickness	Nom. thickness	36 - <42	42 - <48	48 - 72
.060 - .087	.062 - .090	2.00	Base	Base
.028 - .0599	.029 - .0619	3.00	1.50	Base
.022 - .0279	.023 - .0289	4.50	3.00	1.50
.018 - .0219	.019 - .0229	7.00	5.50	4.00

GRADE	$/cwt
ASTM A1008	
Commercial steel type A, B or C	Base
Drawing steel type A or B (DSA or DSB)	0.60
Deep drawing steel (DDS)	1.50
Extra deep drawing steel (EDDS)	2.75
SAE J403	
C1004 - C1008	Base
C1010 - C1021	0.75
Structural steel	
Structural steel < 50 ksi min. yield	0.75
High strength ASTM A1008 (SAE J1392)	
HSLA <50 ksi min. yield (XK or XLK)	2.50
HSLA 50 ksi (340 MPa) min. yield (XK or XLK)	2.75
HSLA 55 ksi min. yield (XK or XLK)	3.25
HSLA 60 ksi (420 MPa) min. yield (XK or XLK)	5.00
HSLA 45-60 ksi min. yield (XF or XLF)	+1.25 to XK
HSLA >60 ksi min. yield	Inquire
High strength JIS G3135 (inquire for availability)	
SPFC 340	5.10
SPFC 340H	5.10
SPFC 370	5.40
SPFC 390	5.75
SPFC 440	6.50

GRADE (continued)	$/cwt	
Other		
Specified hardness (Rb 15 pt. range up to and including 1/4 hard (60 - 75 Rb))	0.75	
Specified hardness 70 - 85 Rb (1/2 hard)	2.00	
Full hard (Rb 84 min.)	Inquire	
Enameling ASTM A424 type 2 (includes DS extra)	Inquire	
Enameling ASTM A424 type 3	3.00	
Bake hardenable (inquire for availability)		
BH180	2.50	
BH210	3.00	
BH250	3.65	
BH280	4.35	
BH300	4.90	
AHSS / UHSS (inquire for availability)		
SPFC 590	Base + grade	Inquire
SPFC 590Y, DP590T/340Y	Base + grade	Inquire
SPFC 780Y, DP780T/420Y	Base + grade	Inquire
SPFC 980Y, DP980T/550Y, DP980T/600Y	Base + grade	Inquire
DP980T/700Y MP LCE	Base + grade	Inquire
JSC980YH	Base + grade	Inquire
DP980T/600Y LCE	Base + grade	Inquire
SPFC1180Y	Base + grade	Inquire
RP152-1470,DP1470T/1100Y	Base + grade	Inquire
MartINsite®MP980	Base + grade	Inquire
MartINsite®MP1300	Base + grade	Inquire
MartINsite®MP1500	Base + grade	Inquire
PHS		
22MnB5		Inquire

Cold-rolled

Schedule of price extras

GRADE	$/cwt
GEN 3	
HF 980	Inquire
HF 1180	Inquire

SURFACE TREATMENT/FINISH	$/cwt
Oil	Base
Dry*	Inquire
Ni-Flash	1.50
Prelube	0.60
Matte finish (typical 30 - 60 Ra)	Base
Non-Automotive Standard Unexposed Surface*	Base
Non-Automotive Semi-Critical Surface (Exposed)*	1.00
Non-Automotive Critical Surface (Critical Exposed)*	2.00
Automotive Exposed Surface*	Inquire

*Refer to claims policy

TESTING	$/cwt
Certified chemistry (heat analysis)	Base
Hardness	0.75
Tensile per coil	0.50
Tensile with R&N	0.75
Additional testing	Inquire

PROCESSING	$/cwt
No weld	Inquire
Recoiled (removal of coil ends on CRFH)	1.50
Other processing i.e. tension levelling, slitting etc.	Inquire

GENERAL	$/cwt
Order quantity <40t per item*	1.25
Restricted thickness tolerance	Inquire
Restricted width tolerance	Inquire
Restricted chemistry	Inquire
Restricted mechanical properties	Inquire
Inclusion shape control	Inquire
PIW 200 - 399	1.75
PIW <200	2.00

*An item is considered one size, grade, destination and delivery date

General pricing notes

Cold-rolled

1. All prices are in US Dollars per 100 pounds ($/cwt), FOB producing mill or processor, with no freight equalization.

2. All prices are in effect at time of acknowledgement.

3. All prices are subject to change without notice.

4. Ordered max coil weights (PIW's) must match ordered quantities & mode of transportation.
   a. Max coil weight required to match AM Calvert's standard max weight based on size and spec ordered.

5. Inquire all initial orders to determine mill acceptance.
   a. Not all thickness/width/grade combinations are available.
   b. Not all processing is available.
   c. Non-standard chemistries must be inquired and may result in additional charges and minimum quantities.
   d. Certain grades will be subject to heat or tundish lot quantities which may vary.
   e. The minimum order quantity on all standard grades is 40 tons per item (unless an exception is stated elsewhere in these notes). An item is considered one size, grade, destination and delivery date.
   f. Extras include test report where required by specification designation.
   g. Coil weight extras and non-standard packaging extras will apply.

6. Mills work to latest agreed to specification revisions.

7. Product offered on 24-inch ID only.

8. The customer's end use and exposure should be included on all purchase orders. If no end use and exposure are given, the mill will default to non-automotive standard unexposed surface level application.

Hot-dip galvanized and galvannealed

Schedule of price extras

COATING WEIGHT – 4Q 2026		$/cwt		
Coating category		Coating weight		
Category 1 ounces per square foot (total both sides)		G30 G40/A40	G60	G90
Category 2 grams per square meter (total both sides)		40/40 - 70/70	90/90 - 100/100	
Min. thickness	Nom. thickness			
.081 -.094	.0825 - .098	2.00	2.50	3.50
.055 - .0809	.0565 - .0824	2.50	3.50	5.25
.040 -.0549	.0415 - .0564	3.25	4.75	7.25
.033 - .0399	.0345 - .0414	4.25	6.00	9.00
.028 - .0329	.0295 - .0344	5.00	7.00	10.50
.025 - .0279	.0265 - .0294	5.50	7.75	11.50
.022 - .0249	.0235 - .0264	6.25	9.00	13.25
.018 - .0219	.019 - .0234	7.50	11.00	16.25

Coating extras reviewed on a quarterly basis and adjusted based on LME Zinc price fluctuation

THICKNESS AND WIDTH (inches)		$/cwt Widths			
Min. thickness	Nom. thickness	36 - <42	42 - <60	60 - 65	>65 - 72
≥.028	≥.029	3.50	Base	Base	1.50
.026 - .0279	.027 - .0289	5.50	2.50	1.50	3.00
.022 - .0259	.023 - .0269	6.75	3.50	3.00	4.50
.019 - .0219	.020 - .0229	7.50	5.50	4.00	5.50
.018 - .0189	.019 - .0199	8.10	7.00	Inquire	Inquire

COATING TYPE	$/cwt
Galvanized	Base
Galvannealed	5.00

GRADE	$/cwt
ASTM A653	
Commercial steel type A, B or C	Base
Forming steel type A or B	0.60
Deep drawing steel (DDS)	2.25
Extra deep drawing steel (EDDS)	4.25
SAE J403	
C1004 - C1009	Base
C1010 - C1021	0.75

GRADE (continued)	$/cwt
Structural steels	
Structural steel grade 30, 33, 37, 40, 50	1.00
Structural steel grade 80	1.50
High strength – ASTM A653	
HSLA grade 40	3.95
HSLA grade 50	4.10
HSLA grade 60	4.40
HSLA grade 40 - 60 (improved formability – XF)	1.00*
SGC 440 / JAC 440W	6.75
Other	
Specified hardness (Rb 15 pt. range up to and including (1/4 hard (60 - 75 Rb))	0.75

Hot-dip galvanized and galvannealed

Schedule of price extras

GRADE (continued)	$/cwt
Bake hardenable (inquire for availability)	
BH180	2.75
BH210	3.25
BH250	3.90
BH280	4.60
AHSS (inquire for availability)	
JAC 590R	Inquire
JAC 590Y, DP590T/340Y	Inquire
JAC 780Y, DP780T/420Y	Inquire
DP980T/700Y MP LCE, JAC980YH	Inquire
JAC1180YL	Inquire
SCGA1470, DP1470T/1060Y	Inquire
MartINsite®MP980	Inquire
MartINsite®MP1300	Inquire
MartINsite®MP1500	Inquire
PHS (inquire for availability)	
Usibor1500	Inquire
Usibor2000	Inquire
GEN 3 (Availability subject to specific item inquiry and approval)	
HF 980	Inquire
HF 1180	Inquire

*Add to Grade Extra

SURFACE TREATMENT/FINISH	$/cwt
Min. spangle and/or extra smooth (Product will be temper rolled) • Standard process includes temper rolling for consistent surface appearance • Does not assure freedom from coil breaks	Base
Temper roll (fluting sensitive) • Available on non-IF steels for coil break free surface • Not available for HSLA • Not required for IF steel as coil breaks will not occur	1.00
Non-automotive Standard Unexposed Surface***	Base
Non-Automotive Semi-Critical Surface (Exposed)***	1.00
Non-Automotive Critical Surface (Critical Exposed)***	2.00
Automotive Exposed Surface***	Inquire

***Refer to claims policy

SURFACE TREATMENT/FINISH (continued)	$/cwt
Oil	Base
Chemical treated (RoHS compliant)	Base
Chemical treated (galvannealed)	Inquire
Non chem treat dry***	Inquire
Prelube	0.60
Phosphate coated (galvannealed) • Typically associated with increasing lubricity in a die • Not to be confused with a pre-paint type phosphate coating	1.00

***Refer to claims policy

TESTING	$/cwt
UL certification	0.50
Certified chemistry (heat analysis)	Base
Hardness	0.25
Tensile per coil	0.50
Tensile with R&N per coil	0.75
Additional testing	Inquire

GENERAL	$/cwt
Order quantity <40t per item†	1.25
Restricted thickness tolerance	Inquire
Restricted width tolerance	Inquire
Restricted chemistry	Inquire
Restricted mechanical properties	Inquire
Restricted flatness/tension leveling	Inquire
Inclusion shape control	Inquire
PIW 200 - 399	2.00
PIW <200	3.00

†An item is considered one size, grade, destination and delivery date

Aluminized

Schedule of price extras

COATING WEIGHT		$/cwt			
		Coating weight*			
Min. thickness	Nom. thickness	T1 13	T1 25	T1 40	T1 50
≥.0850	≥.087	2.00	2.45	3.05	3.40
.0750 - .0849	.077 - .0869	2.30	3.05	4.00	4.55
.0600 - .0749	.062 - .0769	2.35	3.15	4.15	4.65
.0520 - .0599	.054 - .0619	2.45	3.30	4.45	5.00
.0440 - .0519	.046 - .0539	2.85	3.95	5.35	6.10
.0360 - .0439	.037 - .0459	3.60	4.95	6.75	7.60
.0320 - .0359	.033 - .0369	4.00	5.60	7.60	8.60
.0280 - .0319	.029 - .0329	4.60	6.45	8.80	9.95
.0250 - .0279	.026 - .0289	5.30	7.40	9.80	11.10
.0220 - .0249	.023 - .0259	5.95	8.30	11.10	12.35
.0200 - .0219	.021 - .0229	6.60	9.25	12.45	13.75
.0190 - .0199	.020 - .0209	7.40	10.10	13.75	Inquire
.0180 - .0189	.019 - .0199	7.65	10.25	13.85	Inquire

*Other coating weights available – inquire

THICKNESS AND WIDTH (inches)		$/cwt			
		Widths			
Min. thickness	Nom. thickness	24 - <36	36 - <45	45 - <60	60 - 65
.060 - .086	.062 - .0900	Inquire	2.50	Base	1.00
.028 - .0599	.029 - .0619	Inquire	2.50	Base	2.00
.022 - .0279	.023 - .0289	Inquire	3.00	2.50	3.50
.019 - .0219	.020 - .0229	Inquire	5.50	5.00	Inquire
.018 - .0189	.019 - .0199	Inquire	7.00	6.50	Inquire

Aluminized

Schedule of price extras

GRADE	$/cwt
A463 Commercial steel type A, B or C	Base
Forming steel type A or B	0.60
A463 Deep drawing steel (DDS)	2.25
A463 Extra deep drawing steel (EDDS)*	4.00
High strength	
A463 Structural steel grade 33	Inquire
A463 Structural steel grade 37	0.85
A463 Structural steel grade 40	Inquire
A463 HSLA grades	Inquire
Specified hardness (Rb 15 pt. range up to and including 1/4 hard (60 - 75 Rb))	Inquire
*EDDS ≤ 0.020 inches – inquire	
Press Hardened Steel	
USIBOR® 1500P	Inquire
USIBOR® 2000P	Inquire
DUCTIBOR® 500P	Inquire
DUCTIBOR® 1000P	Inquire

SURFACE TREATMENT/FINISH	$/cwt
Dry**	Inquire
Oil	Base
Prelube	0.60

**Refer to claims policy

TESTING	$/cwt
Certified chemistry (heat analysis)	Base
Hardness	0.25
Tensile per heat	0.25
Tensile per coil	0.50
Tensile with N value per heat	0.50
Tensile with R&N per heat	0.75
Additional testing	Inquire

GENERAL	$/cwt
Order quantity <40t per item†	1.25
Restricted thickness tolerance	Inquire
Restricted width tolerance	Inquire
Restricted chemistry	Inquire
Restricted mechanical properties	Inquire
Restricted flatness	Inquire
Inclusion shape control	Inquire
PIW 200 - 399	2.00
PIW <200	3.00

† An item is considered one size, grade, destination and delivery date

General pricing notes

Hot-dip galvanized, galvannealed, & aluminized

a. All prices are in US Dollars per 100 pounds ($/cwt), FOB producing mill or processor, with no freight equalization.

2. All prices are in effect at time of acknowledgement.

3. All prices are subject to change without notice.

4. Ordered max coil weights (PIW's) must match ordered quantities & mode of transportation.
   a. Max coil weight required to match AM Calvert's standard max weight based on size and spec ordered.

5. Inquire all initial orders to determine mill acceptance.
   a. Not all thickness/width/grade combinations are available.
   b. Certain G90 coating weights will be stagger wound
   c. Not all processing is available.
   d. Non-standard chemistries must be inquired and may result in additional charges and minimum quantities.
   e. Certain grades will be subject to heat or tundish lot quantities which may vary.
   f. The minimum order quantity on all standard grades is 40 tons per item (unless an exception is stated elsewhere in these notes). An item is considered one size, grade, destination and delivery date.
   g. Extras include test report where required by specification designation.
   h. Coil weight extras and non-standard packaging extras will apply.

6. Mills work to latest agreed to specification revisions.

7. Product offered on 24-inch ID only.

8. The customer's end use and exposure should be included on all purchase orders. If no end use and exposure are given, the mill will default to non- automotive standard unexposed surface level application.

General order guidelines

Light flat rolled products

Coil weight policy

Ordered max coil weights (PIW's) must match ordered quantities & mode of transportation.

Max coil weight required to match AM Calvert's standard max weight based on size and spec ordered.

A full weight coil, with or without welds, is any coil weighing more than 75% of the specified or required maximum coil weight which is negotiated between buyer and seller on the basis of mill normal coil weight production practice. Orders will not be accepted for a minimum coil weight or exact weight coils.

Lightweight coils accruing from production will be shipped up to 20% of the ordered item weight. A lightweight coil is any coil between 50% and 75% of the specified or required maximum coil weight.

Permissible variation from ordered quantity

120,000 lbs. and over:	5% over or 5% under
Under 120,000 lbs. to 25,000 lbs.:	$\frac{\text{Order quantity}}{\text{Max coil weight}}$ = number of coils
	Order is complete when number of coils are supplied and fall within coil weight variance.

General claims policy

North America light flat rolled

AM

INTRODUCTION

This general claim policy, together with ArcelorMittal NA Terms and Conditions of Sale (located at: north-america-claim-policy-rev-21a.pdf or ArcelorMittal Dofasco E-Commerce Portal, covers light flat rolled products produced at all ArcelorMittal North America flat-rolled facilities. It covers the major points of a claim policy, but it does not intend to cover all circumstances which may arise. ArcelorMittal NA reserves the right to handle each claim individually, based on the circumstances surrounding the claim in question.

Requirements for dimensions, flatness, surface, coating weight, surface texture, and chemistry will be according to customer specifications accepted by ArcelorMittal NA in advance in writing, and/or consistent with applicable ASTM specifications. More restrictive requirements are subject to inquiry with, and acceptance by, ArcelorMittal NA prior to order acceptance.

ARCELORMITTAL NA RESPONSIBILITIES

ArcelorMittal NA is dedicated to supplying customers with flat rolled steel products in accordance with agreed to standards and specifications. ArcelorMittal NA's early involvement in the development of customer requirements within the ArcelorMittal NA organization is paramount to achieving customer satisfaction.

If material furnished by ArcelorMittal NA does not meet order requirements, a claim should be submitted to the appropriate ArcelorMittal NA representative. All claims will be evaluated based on technical merit in line with published policies, applicable specifications, contracts, purchase orders, and final order acknowledgements.

After a claim is reviewed and a decision is determined by ArcelorMittal NA, a document outlining ArcelorMittal NA's position on the claim will be communicated to the customer.

For claims with merit, ArcelorMittal NA will assume responsibility for the value of the weight of the affected material based on the purchase price including transportation charges. ArcelorMittal NA reserves the right to make final disposition on accepted claimed material.

CUSTOMER RESPONSIBILITIES

To efficiently evaluate and process a claim, ArcelorMittal NA must be provided with complete information of the problem and be given a reasonable opportunity to investigate claims. Complete information includes claim reason, claim documentation, ArcelorMittal NA coil number, inspection report, cost of material, quantity of involved material, condition of material, etc. ArcelorMittal NA retains the right to visit to investigate and/or require test data, a representative sample of the condition, digital photos with size reference next to the condition, or a video.

Failure by the customer to cooperate fully, including any failure to provide supporting documentation in a prompt manner, may result in the rejection of the customer's claim.

For the duration of the claim, the customer will continue to store the product in a manner to prevent damage or deterioration and maintain general insurance.

Unauthorized or unidentified deductions before a claim is dispositioned or settled constitutes nonpayment with subsequent consequences, including, but not limited to, credit hold, shipping hold, and loss of discount privileges.

CONSEQUENTIAL COSTS

ArcelorMittal NA in no event will be liable for any further direct, indirect, incidental, consequential, or special damages or other costs.

ArcelorMittal NA will not honor sorting, sampling, storage, freight, additional processing, consequential costs, administrative or replacement cost unless pre-approved and allowed by ArcelorMittal NA prior to incurring the expense.

SCRAP CREDIT

ArcelorMittal NA requires any debit for material dispositioned to be scrapped to be reduced by the amount of the scrap credit as described below. Material scrapped without approval from ArcelorMittal NA is not eligible for credit. The scrap is valued at the beginning of the month in the region nearest to where the material is located. Regional scrap valuations can be found:

- For all shipments in the US and Mexico geographic region the scrap credit allowance is based on AMM scrap Iron and Steel Prices monthly. Scrap Credit = Average of #1 Heavy Melt & #1 Bushels less a handling fee.
- For all shipments into the Canadian geographic region the scrap value is published at https://ec.dofasco.ca/ECommerce/B2BHome.asp,

COIL QUALITY - General

ArcelorMittal guarantees 98% satisfactory product in coil shipments of Hot Rolled, Cold Rolled, Coated and Tin Mill Products. ArcelorMittal will not accept claims for any of the following:

1. ID and OD laps are excluded and considered part of the package, including stickers or markings that may be present in these laps.
2. Damage to product as a result of customer's improper storage.
3. Deterioration of product as a result of customer's inadequate inspection and documentation of coil condition upon arrival (see Transportation Issues)
4. Claims not submitted in writing within 180 days from the date of shipment (or earlier as set out below for claims relating to rust and storage stain)
5. Claims for visual damage to unwrapped goods, weight discrepancies, or shortage of goods not submitted in writing within 60 days following date of shipment.
6. Defects inherent in the particular product ordered, provided that such product otherwise meets technical specifications and/or ASTM standards as set out in customer's accepted purchase order.
7. For customer orders that include specific design instruction or setpoint for a process variable, beyond the standard range, Customer assumes responsibility for defects as a result of such instruction or setpoint.

Products suspected to be unusable by Customer for mill related issues should be set aside for review with appropriate ArcelorMittal personnel. This includes blanks, cut lengths, bundles, coils and slit mults from coils. Customers are expected to shear, blank or process a minimum of 10% of the coil or bundle before rejecting the product.

COIL QUALITY – Specific

A. **Surface:** Claims for surface imperfections will be dependent on surface level classification ordered by customer and apply only to the prime surface, as follows.
   - **Standard**: May contain surface imperfections that can be seen and felt but are not detrimental to the structural integrity or manufacturability of the application. Standard surface should only be ordered where appearance is not critical. Some products may contain minor imperfections such as pits, scratches. break marks, roll marks, dross particles, etc. and shall be acceptable to the purchaser without limitation.
   - **Semi-critical**: May contain surface imperfections that do not affect formability or the application of surface coatings. Some imperfections that can be seen are allowed and may show through paint as highlights.
   - **Critical**: Surface shall be free of defects that might affect the uniform appearance of a quality paint or an electrolytic coating. Defects may be seen but will not show through paint.
   - **Automotive Exposed**: Auto exposed criteria with each OEM for each application.

B. **Dimensions:** ArcelorMittal thickness tolerances quoted in accepted purchase orders references applicable ASTM thickness tolerances and produced to full gauge tolerance unless otherwise specified. ArcelorMittal does not accept claims on restrictive or explicit tolerance ranges unless otherwise agreed to.

C. **Flatness:**
   ArcelorMittal NA's flatness tolerance quoted in accepted purchase orders is the maximum deviation from a horizontal flat surface, as defined in the flatness tolerance tables of applicable ASTM specifications. Where ASTM does not specify a specific product, the closest ASTM table will be used to determine acceptable tolerances.
   - HR grades refer to ASTM A568 Tables 14 (or A1.11), no claim will be accepted relating to flatness for non-tempered, non-pickled hot rolled product as these products are provided to customer "as produced" and no shape correction is applied.
   - CR and CTD grades refer to ASTM A924 Table 12.
   - Inquire required for flatness levels more restrictive than ASTM requirements.

D. RUST and STAIN POLICY -ArcelorMittal NA will evaluate all rust and stain claims to determine cause. ArcelorMittal NA will not accept rust and/or stain claims under the following conditions:

- Related to improper storage or handling in a customer's facility.
- Material shipped beyond the original ship to destination.
- Material where the customer requested packaging does not meet ArcelorMittal NA's minimum packaging requirements.
- Hot rolled pickled material; Cold-rolled finished, or black plate material; ordered as dry (no oil) or with less than the mill recommended oil coverage.
- Coated product ordered dry (without oil or passivation).
- Passivated product (Hexavalent chromium or RoHS compliant) after 90 days of shipment.
- Oiled product after 90 days of shipment.
- Cosmetic rust (not pitted) on hot-rolled black.
- Cold Rolled Full hard substrate after 45 days of shipment
- Condensation rust will not be warranted. Packaging should be left on coils until they are brought to the same temperature as the storage area.

Note: A claim for stain that is determined to have been caused by improper process conditions is an exception to this policy and will be evaluated for merit considering the specific facts of that individual claim.

E. **Aging**: Certain steel grades are considered aging grades in relation to their mechanical properties. As such their properties change over time. ArcelorMittal NA warrants properties only at time of our production. It is recommended that these grades be used in an expeditious manner.

F. **HR Plain Product:** HR by definition, is shipped without additional processing.
Customer must accept a maximum of 15 feet on either end of a coil that exceeds thickness or width tolerances. In addition, mechanical property variation resulting in specification nonconformance on uncropped ends is not warranted. Coil breaks not warranted on HR unless expressly agreed upon.

G. HR Pickled Product:
HR Pickled will have inherent line stop stains and will be isolated to a single section less than 2% of the coil length (to a maximum of 100 feet). This is not warranted, unless the stop is extraordinary in its duration and severity.
Pickle line welds are acceptable unless noted by customer on order indicating "without welds".
Coil breaks not warranted on HR or Pickled unless expressly agreed upon.

H. **HR Coil ordered to Non-Coil specifications (ie. Plate, PVQ, Pipe, etc.) or for gauges greater the 0.625".**

a. HR thickness above 0.625" (15.875mm) will be rolled to full ASTM gauge tolerance range.
b. Unless otherwise agreed in writing, the mill certifies the as-rolled coils to chemistry requirements only.
c. For orders intended for conversion to plate specifications (e.g., ASTM A36, A516, A572), the customer assumes full responsibility for all processing, sampling, and testing required to certify the material to the final specification. Mill test results in coil form are not to be used for the final conversion specification. The mill guarantees only that the material properties will pass downstream certification tests if processed correctly but does not certify the material to the final form directly. Material will not be provided as conversion to an alternate specification where the customer's process is responsible for creating the mechanical properties (e.g., heat treating).
d. Coiled Plate is supplied as **"Standard"** surface quality.
e. Coiled plate is supplied "as produced" (non-tempered). No claim will be accepted relating to flatness or coil set, as shape correction is the responsibility of the processor.

I. **Tin Plated Products:**
Claims for wood grain and surface quality that may be cosmetically objectionable on product with tin coating weights of No. 10 and lighter will not be accepted. End uses requiring clean steel practices must be identified on customer specifications or purchase orders for related issues to be considered claimable.

ArcelorMittal Dofasco will not accept rust and/or stain claims on oiled product, including tin and tin free steel (TFS), after 90 days of shipment, black plate material; ordered as dry (no oil) or with less than the mill recommended oil coverage, or if the coils are unpackaged prior to arriving at ambient temperature. Lacquer and laminate adhesion related to tin oxide is not guaranteed.

WEIGHT VARIATIONS
A variation between ArcelorMittal NA's invoiced actual weight and the customer's scale weight up to one (1%) whether under or over, shall be permissible. Variations in excess of 1% are claimable provided, that claims for weight variation involving multiple coils must be evaluated over a defined period (monthly, quarterly, etc.) and take into account both underweight and overweight coils during that period. If over the defined time, the total shipped weight was more than 1% underweight the entire shortage will be credited.

TRANSPORTATION ISSUES
For all shipments, customer or its designee are responsible for inspection and documentation of material condition during receipt and unloading.
On material sold as FOB mill (prepaid or collect), it is the customer's responsibility to record damage upon receipt and to file a claim with the carrier for any claim caused during the transit period from ArcelorMittal NA to the customer.
On material sold as DDP (Delivery Duty Paid) or DAP (Delivery at Place), ArcelorMittal NA is the payer of the freight, and any claims relating to damage to product sustained in transit must be reported to ArcelorMittal NA in writing within 1 business day of delivery of product and documented with photographs.
ArcelorMittal NA recommends that coils should not be unwrapped until they reach ambient temperature of the storage facility, unless packaging is compromised, or the material shows evidence of moisture. ArcelorMittal suggests the client should follow the ArcelorMittal procedure for "Inspection of Coils at Receiving."
https://ec.dofasco.ca/ECommerce/Includes/Inspection%20of%20Material%20at%20Receiving.pdf

PRODUCT RETURNS
Customer will not return product to ArcelorMittal NA unless directed to do so in writing. Unauthorized returns will not be accepted and will be returned at customer's sole risk and expense.
The specific packaging and labelling requirements for returning coils to ArcelorMittal NA ownership will be provided at the time of authorization. General requirements can be found at link to E-commerce. Returned product which does not conform to the requirements will be rejected and no credit will be applied to the customer for the return transportation costs. Refer to AMD's e-commerce link for Requirements for Returning Coils to ArcelorMittal Dofasco.pdf .
For AM Calvert consult with your Customer Technical Service professional.

SHIPMENT REJECTIONS
Product that is rejected before receipt on the customer floor is classified as a "Shipment Rejection". Reasons for Shipment Rejections can include product, delivery, or specification errors on the part of ArcelorMittal NA. All Shipment Rejections must be returned with the original ArcelorMittal NA bill of lading. ArcelorMittal NA will not accept claims or returns for customer order errors. If a customer rejects a shipment based on the customer's inability or unwillingness to receive material (and not as a result of an ArcelorMittal NA error), ArcelorMittal NA reserves the right to refuse to accept the rejected material, at customer's sole risk and expense, or to apply additional charges incurred relating to freight and storage associated with the rejected material.

SPECIAL PRODUCTS
Special Products are sold separately from prime products and is covered by its own claims policy.

Claims and inquiries should be directed to your ArcelorMittal representative.