

Aluminized Type 1 Steel Sheet

Dofasco schedule of price extras, Cdn \$/cwt

Thickness and Width (inches) \$/cwt								
MIN Gauge	NOM Gauge	30" to <35"	35" to <40"	40" to <45"	45" to <50"	50" to <55"	55" to <60"	60" to 62"
.060 < .080	.062 < .082	Inquire	3.45	1.75	0.00	0.00	0.00	0.00
.035 < .060	.036 < .062	Inquire	3.45	1.75	0.00	0.00	0.00	0.00
.028 < .035	.029 < .036	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire
.022 < .028	.023 < .029	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire
.020 < .022	.021 < .023	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire

Unless otherwise specified, Aluminized steel sheet produced to ASTM specifications (A463).

Not all thickness/width/grade combinations are available across our entire dimensional range.

Non-standard specifications or specifications with modified chemistries, mechanical properties or coatings must be inquired and may result in specific order quantities and/or additional charges.

XCarb \$/cwt	
XCarb® RRP	Inquire

Grade (non-automotive specifications) \$/cwt	
Commercial Steel (CS Types A, B or C)	0.00
1006-1009	0.00
Forming Steel (FS Types A or B)	0.60
Deep Drawing Steel (DDS)	1.50
Extra Deep Drawing Steel (EDDS)	2.75
High Strength Deep Drawing Steel (HSDDS)	4.50
OEM/JIS/SAPH/Euronorm (EN) or Modified Specs	Inquire

High Strength Low Alloy (HSLA) \$/cwt (non-automotive specifications)		
	XK	XF (Formable)
HSLA 40 ksi min yield	Inquire	3.90
HSLA 50 ksi min yield	3.90	4.40
HSLA 55 ksi min yield	4.40	Inquire



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HSLA 60 ksi min yield	Inquire	4.90
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Structural Steels \$/cwt	
Grade 33 (230)	0.00
Grade 37 (255)	0.25
Grade 40 (275)	0.75
Grade 50 (340) Class 1 or 2	1.50
Grade 50 (340) Class 3	2.00

Processing \$/cwt	
Slitting or Side Trimming	Inquire

Testing & Certification \$/cwt	
Heat chemical analysis report	0.00
Mechanical properties testing	0.50
Material certification required	0.50

Testing is performed per the specification. Price extras apply for testing beyond the specification and for material certification.

Coil Weight \$/cwt		
Number of Splits from Master Coil	Customer's Negotiated PIW Range	PIW Extra
Nil	900 and over	0.00
Nil	750 to <900	0.75
Nil	550 to <750	1.50
2	450 to <550	0.50
2	375 to <450	1.50
3 or more	<375	1.50

Order Quantity & Coil Size \$/cwt	
Order quantity less than 2 Master Coils	2.25

An item is considered one size, grade, destination and delivery date.

Surface Requirements \$/cwt



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Standard unexposed	0.00
Semi-critical	1.50

Treatment Requirements \$/cwt	
Oil (type not specified)	0.00
Oil (type specified from approved list)	Inquire
Prelube (type specified from approved list)	0.60

Restricted Tolerances \$/cwt	
Thickness tolerance less than standard ASTM	1.25
Restricted Coating weight	0.50
Width tolerance less than standard ASTM	2.75
Flatness tolerance half ASTM	1.50
Flatness tolerance to quarter ASTM by tension levelling	Inquire

*According to ASTM Dimensional Tolerance Tables (A924).

Coating Weight \$/cwt		Published		
Specified Minimum Thickness	Specified Nominal Thickness	T1M 40 T1-13	T1M 75 T1-25	T1M-120 T1-40
≥.075	≥.077	2.95	3.90	4.95
.060 - <.075	.062 - <.077	3.05	3.95	5.10
.052 - <.060	.054 - <.062	3.20	4.15	5.35
.044 - <.052	.046 - <.054	3.70	4.90	6.40
.036 - <.044	.037 - <.046	4.50	5.90	7.80
.032 - <.036	.033 - <.037	Inquire	Inquire	Inquire
.028 - <.032	.029 - <.033	Inquire	Inquire	Inquire
.025 - <.028	.026 - <.029	Inquire	Inquire	Inquire
.022 - <.025	.023 - <.026	Inquire	Inquire	Inquire
.020 - <.022	.021 - <.023	Inquire	Inquire	Inquire

